



TABLE BENDERS

11M RADIUS BENDER



The Heavy-duty 11M Radius Bender will radius up to #11 (35mm) rebar. Machine will form radius without pre-bending bar; in most cases in a one-step operation.





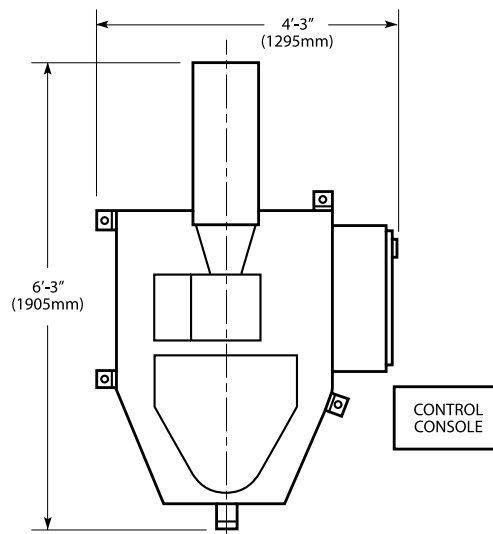
KRB
1058 Cool Creek Road
Wrightsville, PA 17368
Phone: 717-252-3667
Fax: 717-252-9247
info@krbmachinery.com



The KRB 11M Radius Bender is designed to radius most rebar without the need to pre-bend the end of the bar. Keeping the operator's hands away from the forming rolls allows safe operation.

The KRB 11M Radius Bender has been designed with a guard for making rings in a safer operation. The rings are guided over a top roller, allowing for continuous operation. (shown above) The drive rollers do not rotate while the guard is open. A counter on the metering roll allows you to return to a previously selected position. A single count electronic controller is standard.

KRB Radius control 2000 features memory locations for 32 radii for each bar size. For each bar size, enter the desired radius in actual feet and inches. The KRB 11M Radius Bender comes standard with a 2-speed drive motor.



SPECIFICATIONS

CAPACITY	#11 (35mm) bar; grade 60 or 65kg/mm ²
ELECTRICS	<p>Feed motor 7.5 hp (7.3kW) variable speed controlled by a VFD. 230/460 VAC 3-Phase 60Hz standard Other voltages available upon request</p> <p>All electrical controls are U.L. (Underwriters Laboratories) and c.U.L. Listed.</p> <p>All wiring meets N.E.C. (National Electrical Code) Standards.</p> <p>All electrical enclosures meet NEMA 4/12 rating. (Water-tight, dust tight, oil tight).</p> <p>Complies with the requirements of the EU Machinery Directive</p> <p>Single station programmable controller standard</p> <p>Estimated average power consumption 4 kW/h</p>
FEED RATE	144 feet/minute or 73 feet/minute (44 meters/minute or 22 meters/minute)
WEIGHT	2000 lbs. (907kg)